

# A. REPONEN OY

STEEL-SOLID SUBCONTRACTING SINCE 1978



Located in Joutsa, Central Finland, A. Reponen Oy, established in 1978, is an expert in metal and steel structures.

We offer diverse and customer-oriented services.

We have decades of experience in the design, manufacturing, and surface treatment of various metal and steel structures.

The solid experience and expertise of our staff, combined with state-of-the-art industry technology, ensure the best possible results quickly and cost-effectively.

## Korkealaatuiset ja kestävät ratkaisut

Valmistamme laadukkaita ja kestäviä metalli- ja teräsrakenteita, jotka täyttävät asiakkaiden odotukset ja edistävät vastuullista teollisuutta. Kokenut metalliteollisuuden asiantuntijatiimi johtaa toimintaamme.

### Arvomme:

**Laatu:** Ylitämme asiakkaiden odotukset.

**Turvallisuus:** Huolehdimme työntekijöidemme ja asiakkaidemme turvallisuudesta.

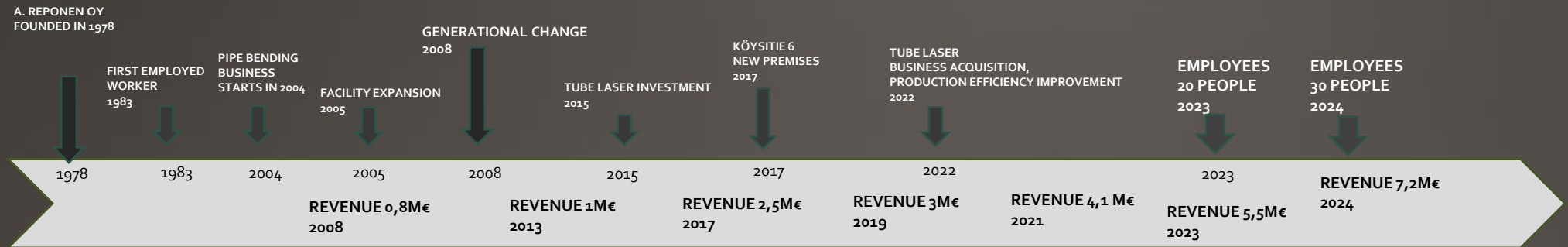
**Asiakastyytyväisyys:** Kuuntelemme asiakkaiden tarpeita ja tarjoamme erinomaista palvelua.

**Kestävä kehitys:** Toimimme ympäristöystävällisesti ja vastuullisesti.

### Visio:

Haluamme olla kestävä ja laadukkaan alihankintateollisuuden johtava toimija, tunnettu laadusta, asiakastyytyväisyydestä ja vastuullisuudesta.

# A. REPONEN OY HISTORY



Reponen Oy has grown significantly over the years.

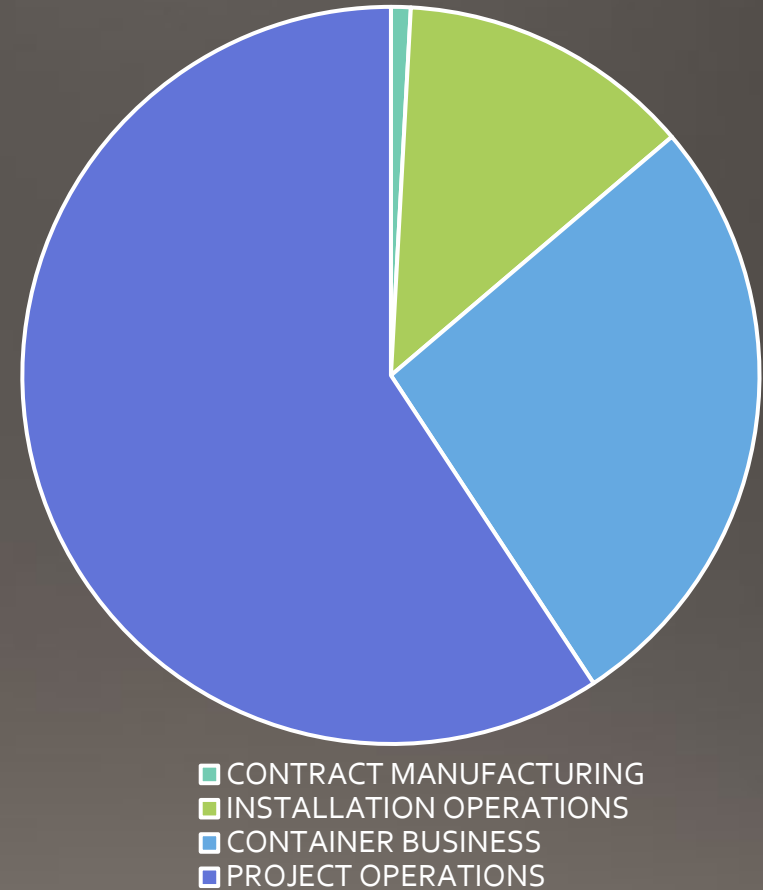
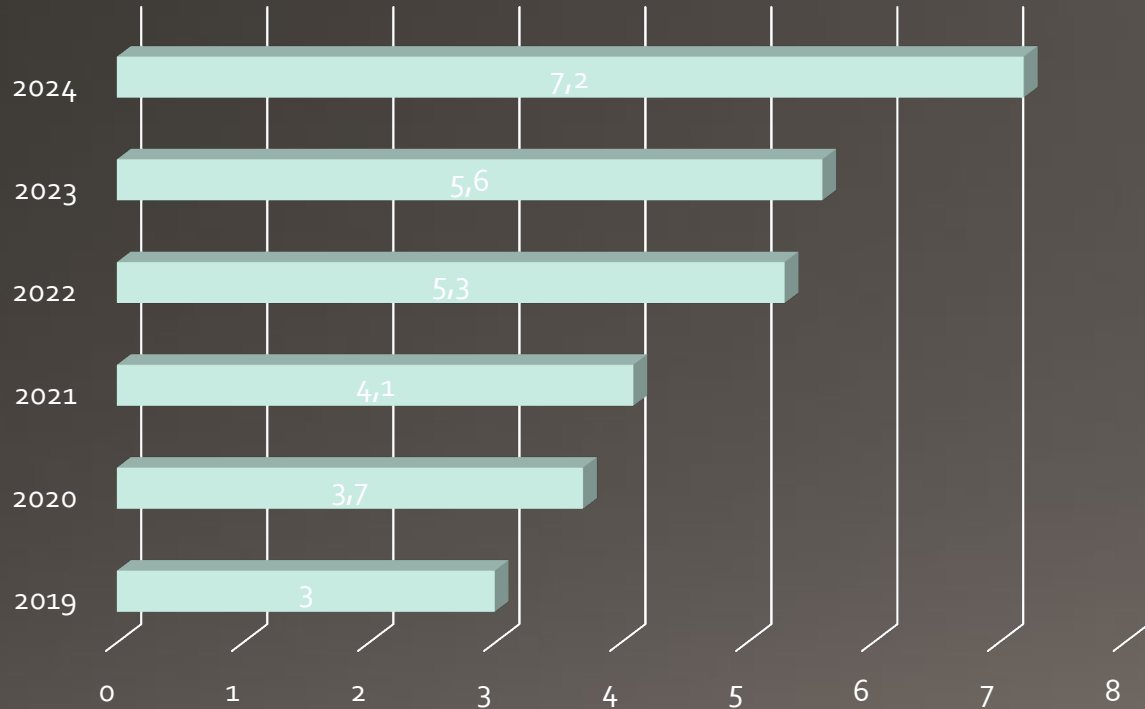
Our company started on a small scale but has expanded its capacity through several major investments.

The company's revenue has steadily increased; for example, in 2022, it was 4.1 million euros, in 2023, it reached 5.5 million euros, and in 2024, growth continued to 7.2 million euros.

The number of employees in 2024 was 30.

# A. REPONEN OY IN NUMBERS

REVENUE  
(MILLION EUROS)





An aerial photograph of an industrial site. The central focus is a long, dark blue metal building with a grey roof and several large roll-up doors. To the left, a smaller white building is partially visible with two orange shipping containers in front. The surrounding area includes a paved parking lot, gravel areas, and a road. In the background, there are more industrial buildings and a dense forest of green trees.

## Production Facilities and Capacity

### Production Facility 1:

Area: 3,500 m<sup>2</sup>

Door Size: 8.0 x 6.0 m

Overhead Cranes: 2 units, 10,000 kg; 3 units, 6,300 kg

Free Height Under Crane: 9,000 mm

### Production Facility 2:

Area: 2,126 m<sup>2</sup>

Door Size: 5.95 x 4.2 m

Overhead Crane: 1 unit, 5,000 kg

Free Height Under Crane: 4,500 mm

## Environmental Policy

Our environmental policy is a key part of our sustainable development, and environmental considerations are integrated into all our operations.

### Our Goals:

**Efficient Use of Natural Resources:** We monitor and develop our practices to ensure more efficient use of natural resources.

**Eco-Friendly Products:** We design and manufacture products in an environmentally friendly manner.

**Waste Management:** We ensure proper sorting of waste and strive to maximize recycling and reuse opportunities.





## Contract Manufacturing

We cover a wide range of work, including:

Assembly and installation work

Container structures

Pipe and profile bending

Welding work

Sheet metal processing

Surface treatment

Design

Steel assemblies and product systems:

We manufacture products according to the EN1090-2:2009+A1:2011 standard in execution classes EXC1–EXC4.

## High-Quality Service Worldwide

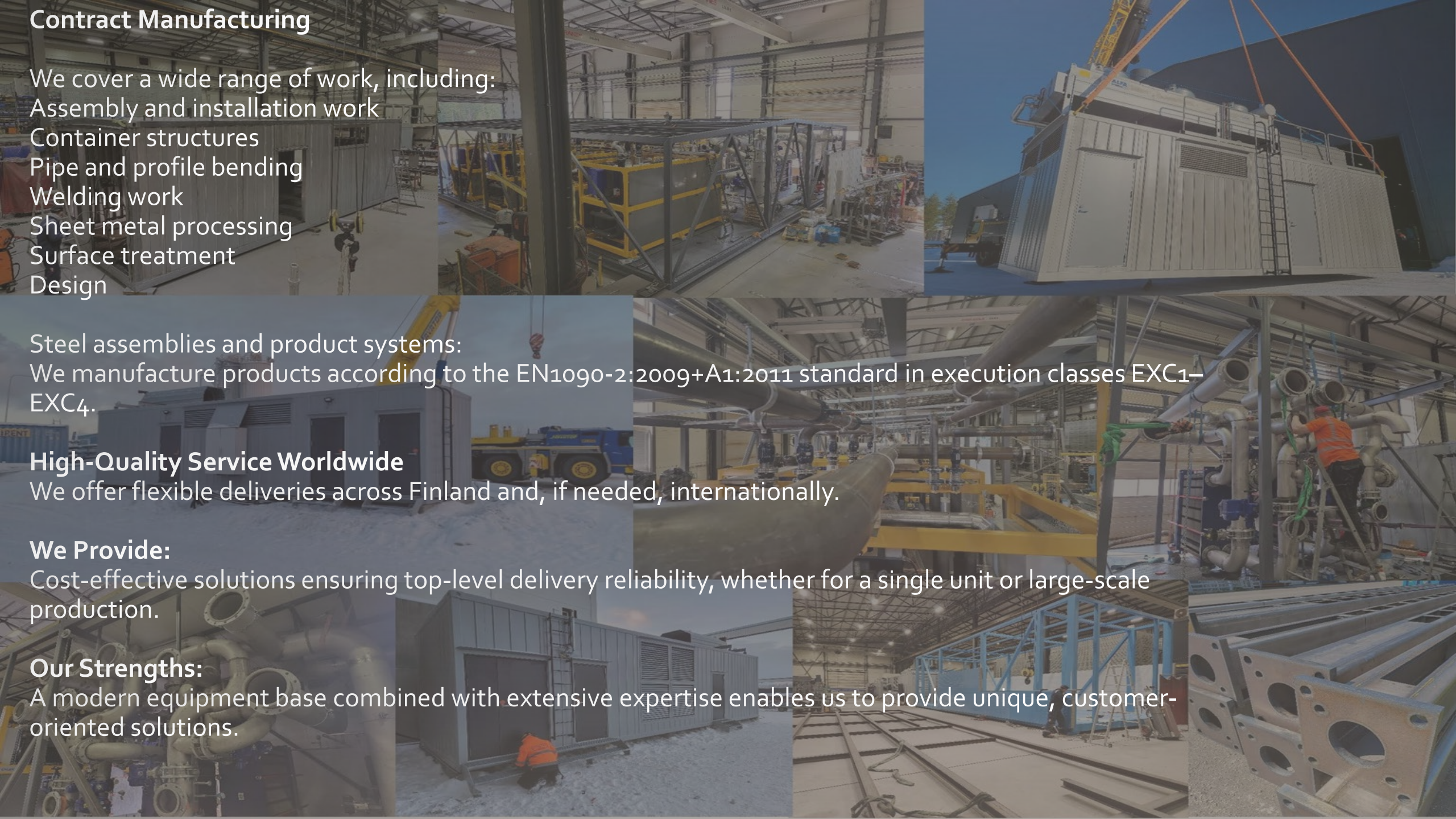
We offer flexible deliveries across Finland and, if needed, internationally.

## We Provide:

Cost-effective solutions ensuring top-level delivery reliability, whether for a single unit or large-scale production.

## Our Strengths:

A modern equipment base combined with extensive expertise enables us to provide unique, customer-oriented solutions.





## Installation Services

We have extensive experience in delivering demanding industrial piping, equipment installations, and welding services for various industries. Our long-standing expertise ensures a successful and on-schedule project completion.

### We always operate:

Reliably

Safely

Cost-effectively

We support our customers at every stage of the project.

### Our services include:

Project planning

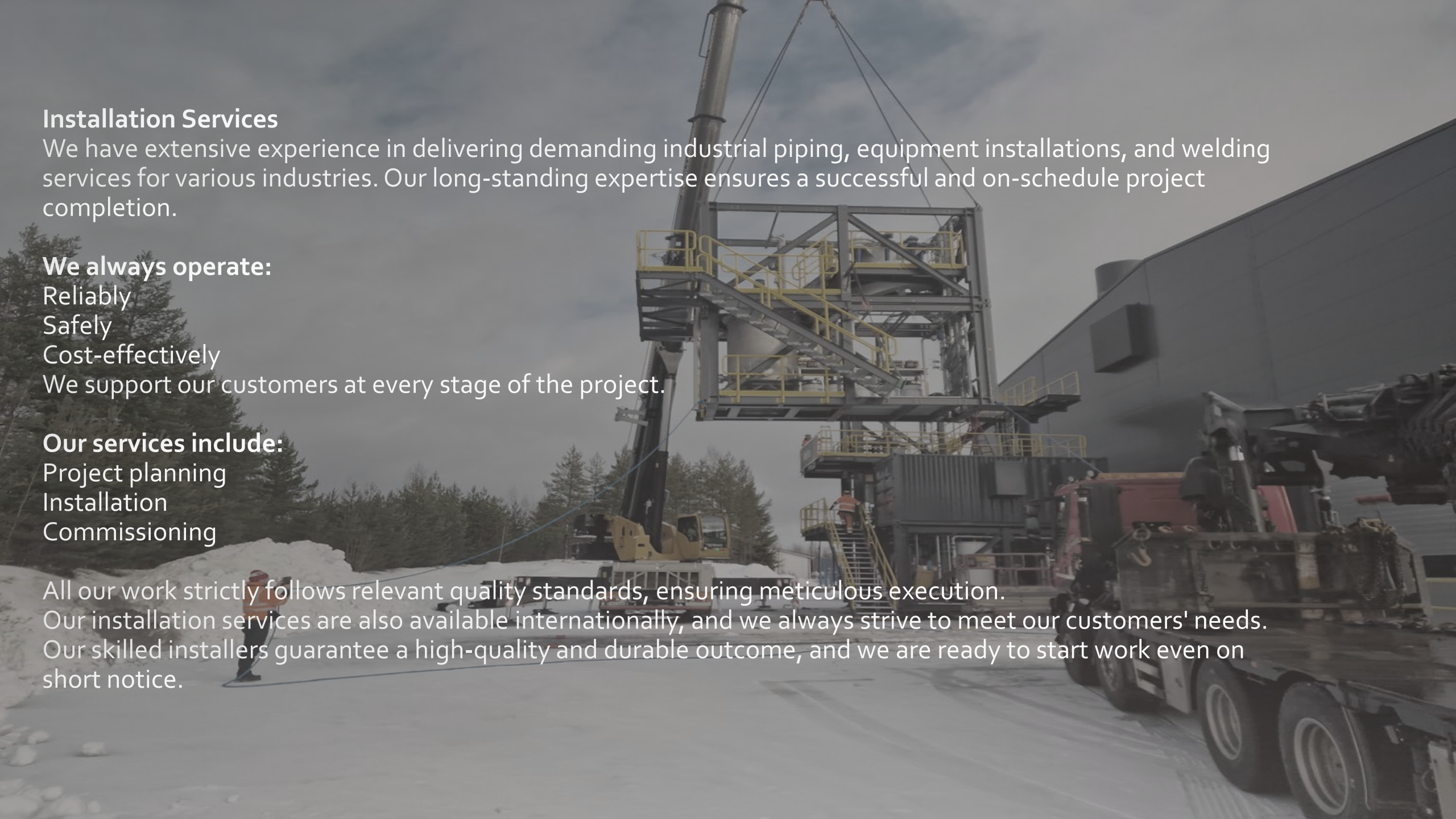
Installation

Commissioning

All our work strictly follows relevant quality standards, ensuring meticulous execution.

Our installation services are also available internationally, and we always strive to meet our customers' needs.

Our skilled installers guarantee a high-quality and durable outcome, and we are ready to start work even on short notice.



A worker in a blue uniform and safety gear is working on industrial machinery in a factory setting. The worker is wearing a blue long-sleeved shirt, a yellow safety vest, and a white hard hat. They are focused on a task involving a large piece of equipment with various pipes and components. The background shows a complex industrial environment with metal structures and machinery.

## Industrial Piping and Machinery Installations

We provide comprehensive solutions for industrial piping and machinery installations.

### **Our services include:**

Hydraulic, pneumatic, and lubrication piping

Industrial piping—from design to installation, inspection, and commissioning

Maintenance and servicing

We offer machinery and equipment installations as a complete package, including:

Design

Foundations

Steel structures

Equipment installations

Lifting and hauling services

### **Expertise and Quality:**

Our skilled installers and certified welders ensure high-quality, CE-standard-compliant, and durable solutions.





## Container Structures and Equipment Room Solutions

We specialize in delivering high-quality and durable containers and equipment room solutions on a turnkey basis.

We design and manufacture containers according to customer specifications, including P1 and P2 fire classifications if needed.

### Specialized containers can be equipped with:

Painting, demountable skip rails, electrical installations

Doors, windows, shelves, worktops

Spill containment trays, penetrations, signs, and decals

### Examples of containers:

Backup power container, insulated panel container, shipping container, equipment container, thermal container, insulated container, tank container.



# VERSATILE SELECTION FOR YOUR BUSINESS NEEDS

## Sheet Metal Processing Services

We offer subcontracting cutting and further processing of steel sheets, including:

- Cutting
- Bending
- Rolling
- Punching

All our services comply with EN1090-1:2009+A1:2011 requirements (EXC<sub>1</sub>–EXC<sub>4</sub>).

We specialize in working with stainless steel (RST) and other steel materials.

## Pipe and Profile Bending

We provide high-quality bending of pipes and profiles using modern equipment.

Our expertise includes:

- Pipe bending
- Beam bending

We carry out bending work both as single pieces and in serial production, ensuring a high-quality finish even in demanding projects.



## Welding Services

We are a reliable partner for various welding projects. We offer contract manufacturing and subcontracted welding for construction companies and the industrial sector. Our welding services are fast and dependable, regardless of the project type. In our workshop, we manufacture durable and high-quality metal and steel structures, as well as other welded assemblies tailored to customer requirements. Our welding system complies with **EN ISO 3834-2:2005**, ensuring high quality.

We provide welding services carried out by experienced professionals in all execution classes (**EXC1, EXC2, EXC3, EXC4**).

Our certified welders are ready to serve you.



## Shot Blasting and Wet Painting

We offer shot blasting and 2-component wet painting for our products as well as contract manufacturing.

Our services include:

**Surface Treatment for Steel:** We use zinc, epoxy, and polyurethane paints, especially for demanding environments.

**Documentation:** The painting process is thoroughly documented, including environmental conditions, coating thickness measurements, and final inspection reports.

**Quality and Control:** Our surface treatment is part of our quality control system (Factory Production Control, FPC), ensuring high-quality and sustainably manufactured products.



## Design

Our design process is carried out using modern 2D and 3D CAD software, enabling:

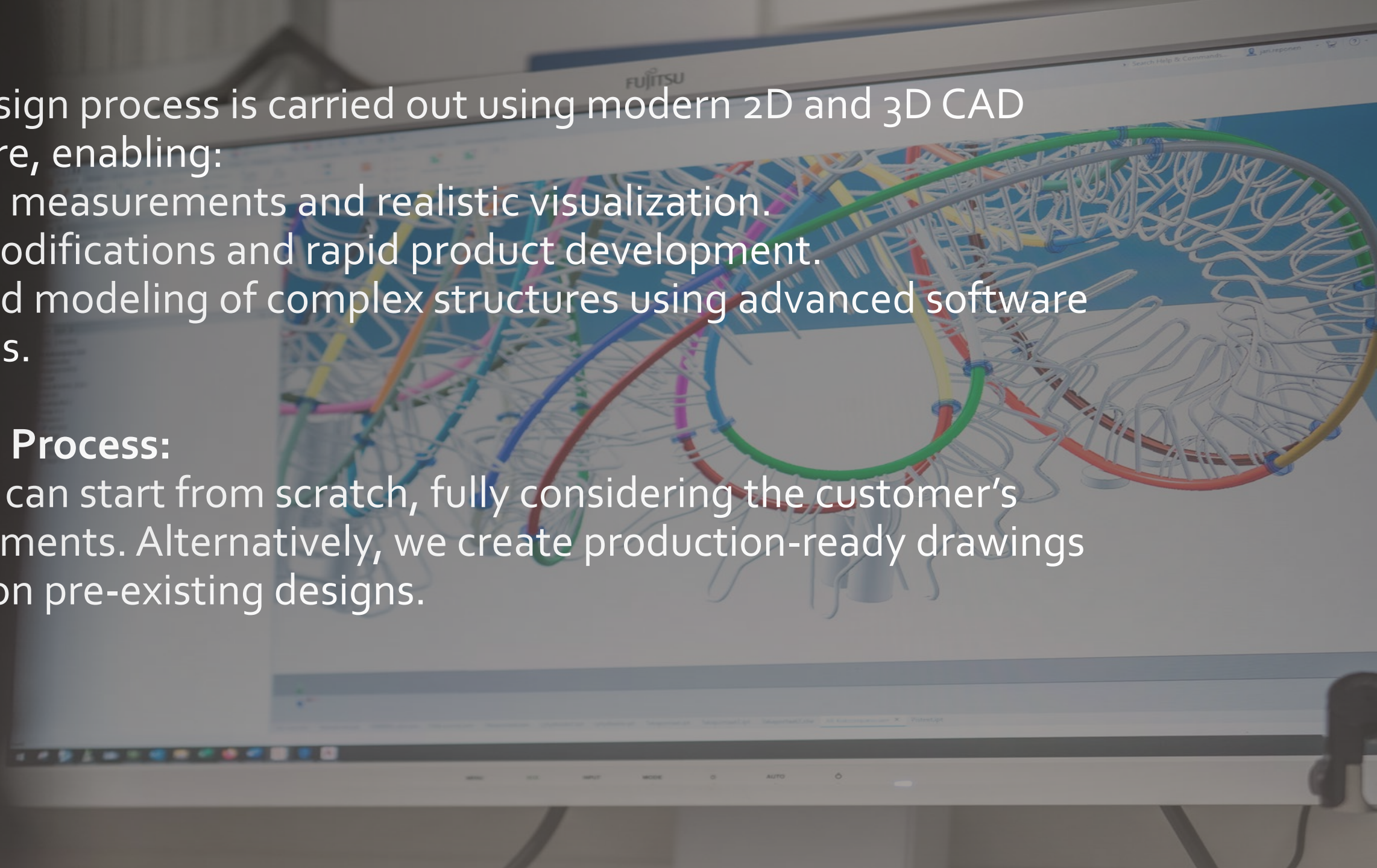
Precise measurements and realistic visualization.

Easy modifications and rapid product development.

Detailed modeling of complex structures using advanced software features.

## Design Process:

Design can start from scratch, fully considering the customer's requirements. Alternatively, we create production-ready drawings based on pre-existing designs.



## Yhteystiedot

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# CERTIFICATES

- Quality control certificate **EN 1090-1 EXC1 EXC2 EXC3 EXC4**
- Welding and production quality control certificate for the welding system **EN ISO 3834-2**



luotettava  
kumppani